

Work Order ID 123176

July-31-14 8:46:24 AM

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Item ID: D117-762-011 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Skidtube (Fits LH or RH)
 Start Date: 7/31/14 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 8/08/14 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: *[Signature]* Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D117-762	Rev C

100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D117-762-011		CHG002	<i>[Signature]</i>	DAS 06 9-89	1			

AUG 29 2013

110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									

DAS
32
9-89

14/8/5 *(1)*

120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS /
06
9-89 AUG 29 2013

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9-89

B123184

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Item ID: D117-762-011 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Skidtube (Fits LH or RH)
 Start Date: 7/31/14 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 8/08/14 Req'd Qty: 1.00 ***1*** Customer:
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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D117-762-011								
	Location: _____								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

ship off

AUG 29 2013

MLJ 14-08-29

MLJ 14-08-29

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D117-762-011

Required Date: 8/08/14

Required Qty: 1.00

IPP Rev:A07.06.11New Issue EC

IPP Rev:B 08-02-22 change to revA DD verified by:ec

IPP Rev C 08.12.19 incorporated DSI9435 EC verified by:DD

IPP REV:D 13.11.14 IIN REV:C DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D117-762-041		DAS 06 9-89 Manufactured	No			110	Each	0.0000	1	1			
D117-762-041									**	123184		m.h.	
Replacement Skidtube													
D3512-041		Manufactured	No			110	Each	2.0000	2	2		DAS 32 9-89	
D3512-041									**	123186			
Wearplate Assembly													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					DAS 28 9-89
				ST		1							
				115039		1							
				ST500		1							
				113115		1							
AN6C51A		Purchased	No			110	Each	2.0000	2	2			
AN6C51A									**			DAS 32 9-89	DAS 28 9-89
BOLT													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST341		2							
				126535		2				126535			
D3864-1		Manufactured	No			110	Each	91.0000	4	4			
D3864-1									**	AA B125463		DAS 32 9-89	
Bushing													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST062		91							
				105463		31							
				109111		60							

Picklist Print

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Parent Item: D117-762-011

D117-762-011

Parent Item Name: Skidtube (Fits LH or RH)

Start Date: 7/31/14

Required Date: 8/08/14

Start Qty: 1.00

Required Qty: 1.00

MS21043-6

Purchased

No

110

Each

126.0000

2

2

MS21043-6

**

DAS
32
9-89

NUT

DAS
06
9-89

Location

Loc Qty

Loc Code

FG

20

103693

20

ST306

106

m127255

6

m127813

100

M127813

DAS
28
9-89